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October 10, 2006

Gary Yoder
City of Owatonna
540 W Hills Cir
Owatonna, MN 55060-4701

Re: Bonding Gastite systems

Dear Gary Yoder:

The Gastite Division of Titeflex Corporation recently issued a technical bulletin, TB 2006-04, regarding proper electrical bonding of the Gastite system. The bulletin reinforces requirements from NFPA 54, National Fuel Gas Code, and NFPA 70, National Electrical Code (NEC) pertaining to the proper bonding of all gas piping systems.

Please review the enclosed technical bulletin, which sets forth the current installation requirements for all Gastite flexible gas piping installations.

We ask you make this information available to all appropriate personnel in your jurisdiction to ensure that these procedures are being followed. Additional copies of the bulletin can be downloaded from our Web site at www.gastite.com under Technical Resources.

As part of our communication campaign, we are contacting contractors and builders throughout the country. We have reminded Gastite installers of the need to follow applicable codes, as well as our Design and Installation Guide (which is stricter), especially of the need for direct bonding of gas piping systems. When purchasing Gastite, installers will receive a bonding requirements tag that they will place at the electrical panel in the building where the Gastite system is installed. The tag will provide notice to the electrician and building official of the need to properly bond the gas piping system.

Please contact Customer Service at 800-662-0208 to locate your local Gastite representative if you have any questions regarding this letter.

Sincerely,

A handwritten signature in black ink, appearing to read "Brian Kraft".

Brian Kraft, M.S.M.E
Manager, Applications Engineering

Enclosures

OVER

Technical Bulletin #TB2006-04

Electrical Bonding & Grounding

August 9, 2006

This bulletin is to be used as an interim document for specifying Bonding & Grounding requirements for gas-piping and Gastite® CSST.

In accordance with NFPA 70 National Electrical Code (NEC), proper bonding and grounding of gas-piping systems in a structure and the structure's electrical system by a qualified electrician is required. This requirement provides an effective electrically continuous path in an effort to conduct stray voltage/current safely to ground. The NEC also provides that it is good practice to bond all metallic systems and objects. In accordance with these requirements, Gastite requires the gas-piping system be bonded to the electrical earth grounding system of the structure through the use of a bonding clamp and wire in accordance with the NEC. The bonding point must be in as close proximity to the electrical panel as practical; close proximity of the bonding point to the gas meter is also desirable. The wire gauge for this bond must be sized, at a minimum, for the full amperage available through the electric service. Further minimizing impedance over the bonding assembly is desirable. The NEC should be referred to for additional requirements and specific techniques for Bonding and Grounding.

For attachment to the Gastite gas piping system, bonding clamps must be attached to the Gastite brass fitting, a steel manifold, or to a rigid pipe component connected to a Gastite fitting. The corrugated stainless steel portion of the gas piping system shall not be used as the bonding attachment point under any circumstances.

The Gastite Flexible Gas Piping or other gas system components shall not to be used as a grounding electrode or as the grounding path for appliances or electrical systems.

Bonding and grounding requirements are also contained in NFPA 54 National Fuel Gas Code. NFPA 54 specifically requires:

"...each above ground portion of a gas piping system which is likely to become energized shall be electrically continuous and bonded to a designed, permanent, low impedance effective ground fault current path."

Proper bonding and grounding may reduce the risk of damage and fire from a lightning strike. Lightning is a highly destructive force. Even a nearby lightning strike that does not strike a structure directly can cause systems in the structure to become energized. If the systems are not properly bonded, the differences in potential between the systems may cause the charge to arc to another system. Arcing can cause damage to CSST. Bonding and grounding as set forth above should reduce the risk of arcing and related damage.

Depending upon conditions specific to the location of the structure in which the Gastite system is being installed, including but not limited to whether the area is prone to lightning, the owner of the structure should consider whether a lightning protection system is necessary or appropriate. Lightning protection systems are beyond the scope of this manual, but are covered by NFPA 780, the Standard for the Installation of Lightning Protection Systems, and other standards.

